

# **Overview of Chinese performance standard**

CECED - EUROPEAN COMMITTEE OF DOMESTIC EQUIPMENT MANUFACTURERS

# Revision of GB 12021.2 --- final version on Feb 09, 2015

#### Main difference to last version Jan. 2015

- Bonus for no-frost compartment extended to all compartments with forced airflow of frost free appliance
- Bonus for no-frost compartment with forced airflow kept 1.5
- Cancelled the separated bonus for transparent glass door but combined it into through in automatic ice-maker Sr: for the appliance type 1,2,3,4 with transparent glass door, if the size more than 50%: 1.5; for the appliance type 5,6,7,8,9 with transparent glass door, if the size more than 25%: 1.1
- Added the definition of no frost appliance: all compartments are automatically defrosted with automatic disposal of the defrosted water and at least one compartment is cooled by a frost free system
- Added the definition of door: the door which has proper sealing and can access the food staff in appliance

## Content:

- General overview of new standard draft (final version)
- Main difference to current energy standard

# General overview of new standard draft 4th edition

## The Following 10 types are covered by new draft:

No.	Type of appliance	No.	Type of appliance	
1	Refrigerator no star	6	Frozen food storage cabinet	
2	Refrigerator *	7	Chest refrigerator-freezer	
3	Refrigerator **	8	Chest freezer	
4	Refrigerator ***	9	Upright freezer	
5	Refrigerator-freezer	10	Wine cooler	

## Determination of energy efficiency grade

- For refrigerator-freezer (type 5):

EEC 1	ηs ≤ 25%	&	ηt ≤ 50%
EEC 2	25% < ηs ≤ 35%	&	50% < ηt
EEC 3	35% < ηs ≤ 50%	&	60% < ηt
EEC 4	50% < ηs ≤ 60%	&	70% < ηt
EEC 5	60% < ηs ≤ 70%	&	80% < ηt

 $\eta s = Standard energy efficiency index;$   $\eta t = Total energy efficiency$ index

≤ 60%

≤ 70%

≤ 80%

≤ 90%

For other types, energy efficiency grade only determinated by the standard energy efficiency index  $\eta s$ 

- Wine cooler (type 10):

EEC 1	<b>η</b> s ≤ 55%
EEC 2	55% < ηs ≤ 70%
EEC 3	70% < ηs ≤ 80%
EEC 4	80% < ηs ≤ 90%
EEC 5	90% < ηs ≤ 100%

ηs = Standard energy efficiency index

## - Chest refrigerator-freezer (type 7):

EEC 1	ηs ≤ 35%
EEC 2	35% < ηs ≤ 45%
EEC 3	45% < ηs ≤ 55%
EEC 4	55% < <mark>ηs</mark> ≤ 65%
EEC 5	65% < ηs ≤ 75%

ηs = Standard energy efficiency index

- For other types of appliance (type 1, 2, 3, 4, 6, 8, 9):

EEC 1	ηs ≤ 45%
EEC 2	45% < ηs ≤ 55%
EEC 3	55% < ηs ≤ 65%
EEC 4	65% < ηs ≤ 75%
EEC 5	75% < ηs ≤ 85%

ηs = Standard energy efficiency index

### The Energy consumption limitation Emax is defined as follows:

No.	Type of appliance	Energy limitation value E <sub>max</sub> [kWh/24h]			
1	Refrigerator no star	0.85*(0.221 * V <sub>adj</sub> + 233 + CH + Dc )* S <sub>r</sub> / 365			
2	Refrigerator *	0.85*(0.611 * V <sub>adj</sub> + 181 + CH + Dc )* S <sub>r</sub> / 365			
3	Refrigerator **	0.85*(0.428 * V <sub>adj</sub> + 233 + CH + Dc )* S <sub>r</sub> / 365			
4	Refrigerator ***	0.85*(0.624 * V <sub>adj</sub> + 223 + CH + Dc )* S <sub>r</sub> / 365			
5	Refrigerator-freezer	0.7*(0.697 * V <sub>adj</sub> + 272 + CH + Dc )* S <sub>r</sub> / 365			
6	Frozen food storage cabinet	0.85*(0.530 * V <sub>adj</sub> + 190 + CH + Dc )* S <sub>r</sub> / 365			
7	Chest refrigerator-freezer	0.75*(0.697 * V <sub>adj</sub> + 272 + CH + Dc )* S <sub>r</sub> / 365			
8	Chest freezer	0.85*(0.567 * V <sub>adj</sub> + 205 + CH + Dc )* S <sub>r</sub> / 365			
9	Upright freezer	0.85*(0.539 * V <sub>adj</sub> + 315 + CH + Dc )* S <sub>r</sub> / 365			
10	Wine cooler	(0.233 * V <sub>adj</sub> + 245 + CH + Dc )* S <sub>r</sub> / 365			

Note: Appliances with an Energy consumption more than  $E_{max}$  are not allowed to be sold.

• Calculation of Standard Energy Efficiency Index ηs:

ηs = Es / ((M \* Vadj + N + CH + Dc) \* Sr / 365 ) \* 100%

Es = the measurement standard value of energy consumption of the appliance

#### **Calculation of Vadj :**

$$V_{adj} = \sum_{Compartments} (Vc \ x \ Fc \ x \ Wc \ x \ CC \ x \ BI)$$

#### **Definition of Wc:**

Compartme nt type	Cooler	Cellar	Chiller	lce comp.	0-star	1-star	2-star	3-star	freezer	Wine cooler
Tc (°C)	4	12	2	0	0	-6	-12	-18	-18	12
Wc	1.00	0.65	1.15	1.25	1.25	1.55	1.85	2.15	2.15	0.65

> If the compartment type is not included in above table, then Wc calculation as below:

$$\mathsf{W}_{\mathsf{c}} = \frac{(25 - \mathrm{Tc})}{20}$$

#### Thereof:

- M, N: depends on the type of appliance
- CH: factor for variable temp. compartments which include chiller function > 15 I: 50 kWh; variable temp. compartment include cooler, chiller and 3-star freezer function, volume > 15I: 100kWh; otherwise 0;
- Sr: factor for net volume of refrigerator more than 400 I and with through-in automatic ice-maker: 1.1; otherwise 1.0. For the appliance type 1,2,3,4 with transparent glass door, if the size more than 50%: 1.5; ; otherwise 1.0. For the appliance type 5,6,7,8,9 with transparent glass door, if the size more than 25%: 1.1; otherwise1.0
- Dc: correction factor for appliance doors  $\geq$  4, Dc = 50, otherwise 0
- Fc: correction factor for no-frost appliance with forced air flow 1.5, otherwise 1.0
- CC: correction factor for climate class ST: 1.1, and climate class T: 1.2, otherwise 1.0
- BI: correction factor for built-in appliance 1.2, otherwise 1.0

• Calculation of Standard value of energy consumption Es:

Es = [(Edaily,16°C \* Day16°C + Edaily,32°C \* Day32°C)+ Eaux] / 365

Edaily,16°C: measurement result of energy consumption under 16°C and stable condition

Edaily,32°C: measurement result of energy consumption under 32°C and stable condition

Eaux : Energy consumption of specified auxiliaries (not include tank type

automatic icemaker)

Day16°C = 192 days

Day32°C = 173 days

Calculation of Total Energy Efficiency Index η<sub>t</sub>:

 $\eta_t = E_t / ((M * V_{adj} + N + CH + D_c) * S_r / 365) * 100\%$ 

 $E_t$  = the measurement total value of energy consumption of the appliance

Calculation of  $V_{adj}$ :

$$V_{adj} = \sum_{Compartments} (Vc \ x \ Wc \ x \ Fc \ x \ CC \ x \ BI)$$

M, N: depends on the type of appliance

CH: factor for variable temp. compartments which include chiller function > 15 I: 50 kWh; variable temp. compartment include cooler, chiller and 3-star freezer function, volume > 15I: 100kWh; otherwise 0;

S<sub>r</sub>: factor for net volume of refrigerator  $\leq$  100 l, or net volume more than 400 l and with through-in automatic ice-maker: 1.1; otherwise 1.0. For the appliance type 1,2,3,4 with transparent glass door, if the size more than 50%: 1.5;

otherwise 1.0. For the appliance type 5,6,7,8,9 with transparent glass door, if the size more than 25%: 1.1;otherwise1.0

Dc: correction factor for appliance doors  $\geq$  4, Dc = 50, otherwise 0

- Fc: correction factor for no-frost appliance with forced air flow 1.5, otherwise 1.0
- CC: correction factor for climate class ST: 1.1, and climate class T: 1.2, otherwise 1.0
- BI: correction factor for built-in appliance 1.2, otherwise 1.0

#### • Calculation of Total value of energy consumption Et:

Et = [(Edaily,16°C\* Day16°C +Edaily,32°C\* Day32°C)+ Eaux1 + b x Eaux2 +ΔEprocessing,annual] / 365

E<sub>dailv.16°C</sub>: measurement result of energy consumption under 16°C and stable condition E<sub>dailv.32°C</sub>: measurement result of energy consumption under 32°C and stable condition E<sub>aux 1</sub>: Energy consumption of specified auxiliarie: anti-condensation heater E<sub>aux 2</sub>: Energy consumption of specified auxiliarie: tank type automatic icemaker; b=0  $\Delta E_{\text{processing,annual}}$ : Annual energy increase of load processing  $\Delta E_{\text{processing,annual}} = \Delta E_{\text{processing,16°C}} * \text{Day}_{16°C} + \Delta E_{\text{processing,32°C}} * \text{Day}_{32°C}$  $\Delta E_{processing,ambient} = \frac{E_{input-norminal}}{Efficiency_{oad,ambient}} \times a$ E<sub>input-normal</sub>: heat energy removed from compartments Efficiency<sub>load,ambient</sub>: the load processing efficiency at the specified ambient temperature; a=1

## The values of M and N are given in the following table:

No.	Type of appliance	М	Ν
1	Refrigerator no star	0.221	233
2	Refrigerator *	0.611	181
3	Refrigerator **	0.428	233
4	Refrigerator ***	0.624	223
5	Refrigerator-freezer	0.697	272
6	Frozen food storage cabinet	0.530	190
7	Chest refrigerator-freezer	0.697	272
8	Chest freezer	0.567	205
9	Upright freezer	0.539	315
10	Wine cooler	0.233	245

# Main difference to current energy standard

- Application scope was extended to built-in appliance, wine cooler and household appliance with transparent glass door
- Volume measurement refers to new IEC 62552 version
- Measurement method is changed: refer to GB8059 new draft (new IEC 62552 FDIS version, unload test under 16°C & 32°C)
- Fridge temperature changed to 4°C
- Added bonus 50 kWh for multi-door appliance (if doors  $\geq$  4)
- Added bonus 100 kWh for wide variable temp. compartment which include cooler, chiller and 3-star temp. zone
- Additional correction factor 1.5 for appliance type 1,2,3,4 with transparent glass door if the size more than 50%; additional correction factor 1.1 for appliance type 5,6,7,8,9 with transparent glass door if the size more than 25%.
- No-frost appliance with forced airflow compartment bonus 1.5
- Added bonus 1.2 for built-in appliance (same as EU standard)
- Measurement result of EEI should not be more than declaration 5%, volume not more than 3%



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